



জন্মন্দ্র ব্যবন GOVERNMENT OF INDIA MINISTRY OF SKILL DEVELOPMENT & ENTREPRENEURSHIP



Model Curriculum

Service Engineer - Installation and Commissioning

SECTOR: CAPITAL GOODS SUB-SECTOR: MACHINE TOOLS, PLASTIC MANUFACTURING MACHINERY, TEXTILE MANUFACTURING MACHINERY, PROCESS PLANT MACHINERY, ELECTRICAL AND POWER MACHINERY

OCCUPATION: SERVICE REF ID: CSC/Q0502, V1.0 NSQF LEVEL: 4



















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Service Engineer-Installation and Commissioning

CURRICULUM / SYLLABUS

This program is aimed at training candidates for the job of a "<u>Service Engineer-Installation and</u> <u>Commissioning</u>", in the "<u>Capital Goods</u>" Sector/Industry and aims at building the following key competencies amongst the learner.

Program Name	Service Engineer-Insta	llation and Commissioning	
Qualification Pack Name & Reference ID. ID	CSC/Q0502, v1.0		
Version No.	1.0	Version Update Date	
Pre-requisites to Training	Diploma-Mechanical En Minimum 1 year experie	igineering ence as a Service Engineer Ir	nstallation
Training Outcomes	 After completing this p Install mechain mechanical experiment, roin for lifting and welding maching in accordance w Commission in Commission in Commissioning process contraction conveyors, equiparted for the second second	 Minimum 1 year experience as a Service Engineer Installation After completing this programme, participants will be able to: Install mechanical equipment at site: Installation of a range of mechanical equipment such as machine tools, process control equipment, rotating mechanical equipment, conveyors, equipment for lifting and handling, hydraulic press, furnaces, auto / manual welding machines, shot blasting machines, process plant equipment, in accordance with approved procedures. Commission mechanical equipment after installation at site: Commissioning of mechanical equipment, rotating mechanical equipment such as machine tools, process control equipment for lifting and handling, hydraulic press, furnaces, auto/manual welding machine, shot blasting machine, process plant equipment, in accordance with approved procedures. Basic health and safety practices at the workplace: identify risks and hazards at workplace, use of PPE, and apply good housekeeping practices, etc., 	









This course encompasses <u>4</u> out of <u>4</u> National Occupational Standards (NOS) of "<u>Service Engineer-Installation</u> <u>and Commissioning</u>" Qualification Pack issued by "<u>Capital Goods Skill Council</u>".

Sr. No.	Module	Key Learning Outcomes	Equipment Required
1	Install Mechanical Equipment At site Theory Duration (hh:mm) 20:00 Practical Duration (hh:mm) 100:00 Corresponding NOS Code CSC/No501	 Explain common terms used in the installation of machinery and plant equipment Read assembly drawings, layout drawings and manufacturer's guidelines Interpret drawings, standards, quality control procedures Undertake numerical operations, geometry and calculations Solve algebraic linear equations Perform trigonometric calculations Define work power and energy and perform calculations using formulae State SI units for work, power, energy, length, mass etc. Define 'friction' and explain the impact of coefficient of friction Define specific heat and latent heat and carryout calculations using formulae Explain the need of various mechanical fasteners used in the installation – threaded fasteners, special securing devices, masonry fixing devices Analyze torque requirement for threaded fasteners and explain the impact of under torque and over torque List tools and instruments used for positioning, securing and aligning – spanners, wrenches, crow bars, torque wrenches, engineer's levels, alignment telescope, laser devices, straight edges, feeler gauges, spirit levels, mandrels, dial test indicator, vernier calliper, micrometer, depth gauge, taut wires, tension meter. Autocollimator, multi meter, right angles/square blocks Explain the technique used to position, align ,level , and adjust the equipment Follow safe material handling practices Explain methods of connecting equipment to service supplies –Electrical, hydraulic, power transmission, compressed air or oils and fuel supplies Follow safe working guidelines and safety regulations while performing installation 	Training Kit (PowerPoint, Trainer Guide) spanners, wrenches, crow bars, torque wrenches, engineer's levels, alignment telescope, laser devices, straight edges, feeler gauges, spirit levels, mandrels, dial test indicator, vernier calliper, micrometer, depth gauge, taut wires, tension meter. Autocollimator, multi meter, right angles/square blocks









Sr. No.	Module	Key Learning Outcomes	Equipment Required
Νο.		 Carryout site inspection before commencing installation activity for safe access or any other obstructions Plan installation activities in an efficient and appropriate manner Conduct survey and inspect the site for-accessibility, obstructions or hazards carryout load test to access the suitability of the foundation for installation Collect appropriate utilities for the installation activity Check tools and equipment for any damage ,wear or tear Perform numerical calculations required for commissioning Solve linear algebraic equations Organize required material handling devices like cranes and fork lifts Plan , organize and prioritize sequence of operation as per the sequence Carryout installation guidelines Perform routing modifications/alterations as per the standard operating procedure Carryout levelling, aligning , coupling and connecting as per the instruction sheet Check the installed activity for the proper functioning Input/output voltage levels Functioning of fans, motors, alternators etc. Functioning of sub parts Oil and coolant level Functioning of the equipment Make adjustments, appropriate to the equipment being installed Fill up technical charts, process charts and other documents as required Communicate with colleagues and supervisor Demonstrate active listening skills Perform basic operations on computer Use basic office applications like word processing spread sheet etc. Demonstrate problem solving skills Work in a team to achieve better results Follow correct communication protocols with customers Apply, analyze, and evaluate the information qathered fro	Required









Sr. No.	Module	Key Learning Outcomes	Equipment Required
		experience, reasoning, or communication, as a guide to thought and action	
2	Commission Mechanical Equipment after Installation at Site Theory Duration (hh:mm) 20:00 Practical Duration (hh:mm) 100:00 Corresponding NOS Code CSC/No502	 Explain safe working practices to be followed at site of commissioning Undertake numerical operations, geometry and calculations Solve algebraic linear equations Perform trigonometric calculations Define work power and energy and perform calculations using formulae State SI units for work, power, energy, length, mass etc. Define 'friction' and explain the impact of coefficient of friction Define specific heat and latent heat and carryout calculations using formulae Explain the need of various mechanical fasteners used in the installation – threaded fasteners, special securing devices, masonry fixing devices Comply with health and safety, environmental guidelines at the work place List hazards associate with commissioning operations Keep the work are clean and safe from hazards State actions to be taken to avoid hazards during the commissioning as per the task Define some common terms used in commissioning Analyze engineering drawings , standards, quality control procedures and specifications used for commissioning Choose correct commissioning sequence from the drawing Analyze the equipment to be commissioned, its operating procedures and functions Carryout preliminary checks on the equipment Setting travel Setting travel Setting travel Setting versing travel Check operating tension 	Training Kit (PowerPoint, Trainer Guide) spanners, wrenches, crow bars, torque wrenches, engineer's levels, alignment telescope, laser devices, straight edges, feeler gauges, spirit levels, mandrels, dial test indicator, vernier calliper, micrometer, depth gauge, taut wires, tension meter. Autocollimator, multi meter, right angles/square blocks, Mandrels, Tension meter, Speed measuring devices, Flow testing devices









Sr. No.	Module	Key Learning Outcomes	Equipment Required
Sr. No.	Module	Key Learning Outcomes Validate 'level' and 'alignment' Operating pressure in the system Visual checks for damages and completeness Guards for moving parts Any obstructions for the moving parts Validate torque settings of fasteners Check for locking devices Evaluate procedures to be applied for commissioning activity Prepare a plan for fault diagnostics that may arise during the commissioning Gather required devices for commissioning Linear measuring instruments Speed measuring devices Multimeter Continuity tester Pressure testing devices Flow testing devices Flow testing devices PLC/PC equipment Tension meter Dial gauges Mandrels Explain method and technique used in dismantling mechanical equipment Component removal by extraction or pressing Explain the method for re assembling of mechanical components State the application of electronic components used in the machine Explain electrical connections used in the machine	Equipment Required
		 machine Gather required tools and equipment required for commissioning Seek permission from the relevant authority to carryout commissioning Isolate equipment from electricity, gas or 	
		 Isolate equipment from electricity, gas or fluids during commissioning Gather required information for commissioning Client requirement Equipment specification Manufacturer's recommendation Regulations and guidelines 	









Sr. No.	Module	Key Learning Outcomes	Equipment Required
No.	Module	Key Learning Outcomes Installation reports Commissioning procedures Product/process specification Resources required to proceed with commissioning Drawings of assembly and circuits List start up procedures to confirm the functioning of the equipment Run equipment at the recommended setting and evaluate the following Check for leaks Sensory checks Refer operating sequence and check for proper functioning of the equipment Increase the load gradually and make necessary adjustments to settings to achieve the specification parameter Conduct the trial run of the equipment at full power/speed/ flow etc. Evaluate the final product or process outcomes to meet desired specifications Record observations and measurements Take corrective actions in case of any malfunction in the equipment Identify installation defects and take corrective actions Leaks due to poor seals Misaligned guarding Patch holes Unplugged fasteners Misalignment Improper floor or grouting Unwanted vibrations Contamination Rusting etc. Replace defective parts if required Carryout required documentation Commissioning/log report (Checks and tests undertaken, installation fails, probable causes or sources, actions taken) Non conformance report Job sheet Customer's complaints o	Required
1			









Sr. No.	Module	Key Learning Outcomes	Equipment Required
		 Use ERP software and other organizational software specific to quality function Use e-mail for communication Demonstrate problem solving abilities Plan and sequence commissioning activities Take part in team activities and coordinate with colleagues to achieve the task of commissioning Ensure customer satisfaction Apply, analyze, and evaluate the information gathered from observation, experience, reasoning, or communication, as a guide to thought and action 	
3	Health and safety Theory Duration (hh:mm) 10:00 Practical Duration (hh:mm) 08:00 Corresponding NOS Code CSC/N1325	 Explain the importance of personal protective equipment (PPE) required for gas cutting operation State the causes for accidents Identify job site hazardous work and state possible causes of risk or accident at the workplace Explain the importance of '5S' at the workplace 	Training kit (Trainer guide, PowerPoint) Personal Protective Equipment (PPE)
4	Fire Safety Theory Duration (hh:mm) 05:00 Practical Duration (hh:mm) 30:00 Corresponding NOS Code CSC/N1335	 Explain types of fires - Class A, B, C and D Select appropriate fire extinguisher to control fire Use PASS method to operate a fire extinguisher Follow fire safety signs and safe evacuation method in case of a fire Identify the location of assembly point, fire exit, fire alarm Follow reporting procedure in case of a fire 	Training kit (Trainer guide, PowerPoint) Class A, B, C, D and K fire extinguishers
5	Emergencies, rescue and first aid procedure Theory Duration (hh:mm) 09:00	 Follow electrical safety procedures Use approved method to rescue a person from electrocution State the importance of first aid Identify the contents of a first aid kit and their application Administer first aid in case of bleeding, 	Training kit (Trainer guide, PowerPoint) First aid kit with all contents









Sr. No.	Module	Key Learning Outcomes	Equipment Required
	Practical Duration (hh:mm) 18:00 Corresponding NOS Code CSC/N1335	 burns, choking, electrical shock, poisoning, etc. Use of CPR process Bandage wounds Explain stages of crisis and crisis management Prepare an incident report 	
6	Work effectively with others Theory Duration (hh:mm) 20:00 Practical Duration (hh:mm) 60:00 Corresponding NOS Code CSC/N1336	 Explain the importance of team work and team dynamics State 4Cs of working in a team Explain types of communication Apply effective communication technique Overcome barriers to effective communication Demonstrate active listening skills Demonstrate good customer service skills Explain the importance of ethical behaviour in your day-to-day work State the importance of discipline in life and apply the same at workplace 	Training kit (Trainer guide, PowerPoint)
	Total Duration Theory Duration 84:00 Practical Duration 316:00	Unique Equipment Required: spanners, wrenches, crow bars, torque wrench alignment telescope, laser devices, straight edge levels, mandrels, dial test indicator, vernier callip gauge, taut wires, tension meter. Autocollimat angles/square blocks, Personal Protective Eq Speed measuring devices , Pressure testing devices , Tension meter ,Class A, B, C, D and K f aid kit with all contents	nes, engineer's levels, es, feeler gauges, spirit per, micrometer, depth cor, multi meter, right juipment, Mandrels , devices, Flow testing fire extinguishers, First

Grand Total Course Duration: 400 Hours, o Minutes

(This syllabus/ curriculum has been approved by **Capital Goods Skill Council**)









Trainer Prerequisites for Job role: "Service Engineer-Installation and Commissioning" mapped to Qualification Pack: "CSC/Q0502 v1.0"

Sr. No.	Area	Details
1	Description	Perform installation and commissioning for a range of mechanical equipment such as machine tools, process control equipment, rotating mechanical equipment, conveyors, equipment for lifting and handling, hydraulic press, furnaces, auto / manual welding machines, shot blasting machines, process plant equipment, in accordance with approved procedures.
2	Personal Attributes	Basic communication, numerical and computational abilities. Openness to learning, ability to plan and organize own work and identify and solve problems in the course of working. Understanding the need to take initiative and manage self and work to improve efficiency and effectiveness.
3	Minimum Educational Qualifications	Degree in Mechanical Engineering
4a	Domain Certification	Certified for Job Role: "Service Engineer- Installation and Commissioning" mapped to QP: <u>"CSC/Qo502, v1.0"</u> . Minimum accepted score is 80%
4b	Platform Certification	Recommended that the Trainer is certified for the Job Role: "Trainer", mapped to the Qualification Pack: "MEP/Q0102". Minimum accepted as per respective SSC guidelines is 80%.
5	Experience	 5-6 years of industry experience in the relevant field 1-2 years of teaching experience







Annexure: Assessment Criteria

Assessment Criteria	
Job Role	Service Engineer-Installation and Commissioning
Qualification Pack	CSC/Q0502, v1.0
Sector Skill Council	Capital Goods Skill Council

Sr. No.	Guidelines for Assessment
1	Criteria for assessment for each Qualification Pack will be created by the Sector Skill Council. Each
	Performance Criteria (PC) will be assigned marks proportional to its importance in NOS. SSC will
	also lay down proportion of marks for Theory and Skills Practical for each PC.
2	The assessment for the theory part will be based on knowledge bank of questions created by the
	SSC.
3	Individual assessment agencies will create unique question papers for theory part for each
	candidate at each examination/training center (as per assessment criteria below)
4	Individual assessment agencies will create unique evaluations for skill practical for every student at
	each examination/training center based on this criterion.
5	To pass the Qualification Pack , every trainee should score a minimum of 70% in every NOS.
6	In case of successfully passing only certain number of NOS's, the trainee is eligible to take
	subsequent assessment on the balance NOS's to pass the Qualification Pack.









Assessable Outcome		Total		Marks Allocation	
	Assessment Criteria	Mark (400)	Out Of	The ory	Skills Practi cal
	PC1.comply with health and safety, environmental and other relevant regulations and guidelines at work		3	1	2
	PC2.adhere to procedures and guidelines for personal protective equipment (PPE) and other relevant safety regulations while performing installation operations		4	1	3
	PC3.ensure work area is clean and safe from hazards		2	0	2
	PC4.ensure that all tools, equipment, power tool cables, extension leads are in a safe and usable condition		2	0	2
	PC5.obtain clearance to carry out the installation activities		2	0	2
	PC6.provide safe access and working arrangements for the installation area	100	3	о	3
	PC7.ensure safe isolation of services during the installation		2	0	2
	PC8.dispose of waste items in a safe and environmentally acceptable manner		2	1	1
1.CSC/No501 Install	PC9.leave the work area in a safe condition and free from foreign object debris		2	0	2
mechanical equipment at	PC10.plan the installation activities in an efficient and appropriate manner		3	1	2
site	PC11.activities in an efficient and appropriate manner installation survey and inspect the site and foundation for the following		3	о	3
	PC12.ensure that appropriate utilities are available (eg. gas, water, air, electricity)		2	0	2
	PC13.ensure that required installation consumables are available		2	0	2
	PC14.ensure that safety and environmental conditions can be met		3	1	2
	PC15.obtain necessary permits to carry out the required work		2	0	2
	PC16.check the installation job specification documentation are available and correct		2	0	2
	PC17.instruct and supervise marking out of positioning and layouts		2	0	2
	PC18.check and record for any physical damages to the machine/equipment		2	0	2
	PC19.compare received product and accessories with product order specifications		3	1	2
	PC20.take appropriate action in lieu with manufacturer and customer, in case of any deviations		3	ο	3

Service Engineer-Installation and Commissioning









Assessable Outcome		Tetal		Marks	
	Assessment Criteria	Mark (400)	Out Of	The ory	Skills Practi cal
	PC21.instruct and supervise use of grouting and		-		2
	adhesives after conducting foundation/site inspection		3	0	3
	PC22.instruct and supervise drilling holes for rig and anchor bolts		3	0	3
	PC23.instruct and supervise the movement and positioning of equipment, using cranes or forklifts as per the layout		3	1	2
	PC24.remove moisture absorbent bags, rust preventive, locking devices		2	0	2
	PC25.fill oils for lubrication, hydraulic and other special oils		2	0	2
	PC26.ensure the machine is clean		1	0	1
	PC27.install the machine in accordance with		4	1	3
	PC28 perform routine modifications/alterations as per				
	standard operating procedures or in consultation with manufacturer and customer, where required		5	2	3
	PC29.use the various installation tools and equipment as required		2	0	2
	PC ₃ o.apply installation techniques like leveling, aligning, coupling and connecting in accordance with specifications		4	1	3
	PC31.fill coolants, oil and other fluids as per specifications		3	1	2
	PC ₃₂ .ensure the site is cleaned and clear of all debris and left in safe state		1	0	1
	PC ₃₃ .all reports and documentation are completed correctly to required specifications		3	1	2
	PC34.produce installations which comply with the equipment manufacturer's operation specification/range		4	1	3
	PC35.deal promptly and effectively with problems within control, and seek help and guidance from the relevant people for problems that cannot be resolved		2	0	2
	PC ₃ 6.complete the relevant paperwork, and pass to the appropriate people		2	0	2
	PC37.give a brief to the customer staff on do's and don'ts of the operation and maintenance of the machine		2	0	2
	PC38.switch on product equipment and carry out check for proper functioning without load		2	0	2
	PC39.make adjustments, appropriate to the equipment being installed		3	0	3
	Total		100	14	86
	PC1.comply with health and safety, environmental and other relevant regulations and guidelines at work		3	1	2
	PC2.adhere to procedures and guidelines for personal protective equipment (PPE)		4	1	3









Assessable Outcome		Total	Total Mark (400) Of	Marks Allocation	
	Assessment Criteria	Mark (400)		The ory	Skills Practi
	and other relevant safety regulations while				Cal
	ensure work area is clean and safe from hazards				
	instructions		3	1	2
	PC4.ensure work area is clean and safe from hazards		2	0	2
	PC5.ensure that all tools, equipment, power tool cables, extension leads are in a safe and usable condition	100	2	о	2
	PC6.follow all relevant setting up and operating specifications for the products or mechanical equipment being commissioned		3	1	2
2.CSC/No502	PC7.follow the defined procedures and set up the equipment correctly ensuring that all operating parameters are achieved		3	1	2
Commission mechanical equipment after installation at site	PC8.plan the commissioning activities so as to minimize disruption to normal working		4	1	3
	PC9.ensure that all tools and equipment used are within current calibration dates		2	0	2
	PC10.obtain clearance to carry out the commissioning activities		2	0	2
	PC11.isolate equipment from electricity, gas or fluids during commissioning		3	0	3
	PC12.prepare the work area for the commissioning operations as per procedure or operational specification	-	4	1	3
	PC13.ensure that the site is accessible, free from obstructions or hazards		2	о	2
	PC14.obtain relevant information required to undertake the commissioning		2	о	2
	PC15.carry out start-up procedures, and confirm that the functioning meets specifications		4	1	3
	PC16.run equipment at the recommended initial settings (eg. reduced power / speed/ flow)		4	1	3
	PC17.check for leaks during operations, make sensory checks (sight, sound, smell, touch)		4	0	4
	PC18.run through the operating sequence, and check for correct functioning		6	2	4
	PC19.load the system incrementally, and make any necessary adjustments to settings to achieve the specification parameters		6	2	4
	PC20.conduct a trial run of the equipment at full power/speed/flow		4	0	4
	PC21.confirm that the final product/process outcomes meet specifications		6	2	4









Assessable Outcome	Assessment Criteria	Total Mark (400)	Out Of	M Allo The ory	arks cation Skills Practi cal
	PC22.monitor and record measurements and		4	1	3
	PC23.shut down and/or isolate the installed		2	0	2
	PC24.deal with equipment malfunction and rectify faults during the commissioning process as appropriate		4	1	3
	PC25.dismantle mechanical equipment in order to replace defective components (eg. release of pressures/force, proof-marking of components, removal of components by extraction or pressing)		4	o	4
	PC26.re-assemble the removed components, and adjust them to meet the operating specification		6	2	4
	PC27.ensure that the commissioned equipment complies with specified standards		4	2	2
	PC28.complete the machine related documentation like backups, manuals, logs, etc. and hand over to the appropriate people		3	0	3
	Total		100	21	79
	PC1.use protective clothing/equipment for specific tasks and work conditions	100	5	2	3
	PC2.state the name and location of people responsible for health and safety in the workplace		3	1	2
	PC3.state the names and location of documents that refer to health and safety in the workplace		3	1	2
	PC4.identify job-site hazardous work and state		5	2	3
3.CSC/N1335 Use	PC5.carry out safe working practices while dealing with hazards to ensure the safety of self and others state methods of accident prevention in the work environment of the job role		4	2	2
basic health and	PC6.state location of general health and safety equipment in the workplace		3	2	1
safety practices at the	PC7.inspect for faults, set up and safely use steps and ladders in general use		5	2	3
workplace	PC8.work safely in and around trenches, elevated places and confined areas		5	2	3
	PC9.lift heavy objects safely using correct procedures		5	2	2
	PC10.apply good housekeeping practices at all times		4	2	2
	PC11.identify common hazard signs displayed in		г Г	2	2
	Various areas		ر 		ر
	to health and safety in the workplace		3	1	2
	PC13.use the various appropriate fire extinguishers on different types of fires correctly		4	1	3
	PC14.demonstrate rescue techniques applied during		4	1	3









Assessable Outcome		Total Out		Marks Allocation	
	Assessment Criteria	Mark (400)	Out Of	The ory	Skills Practi cal
	fire hazard				
	PC15.demonstrate good housekeeping in order to prevent fire hazards		3	1	2
	PC16.demonstrate the correct use of a fire extinguisher		4	1	3
	PC17.demonstrate how to free a person from electrocution		4	1	3
	PC18.administer appropriate first aid to victims where required eg. in case of bleeding, burns, choking, electric shock, poisoning etc.		4	1	3
	PC19.demonstrate basic techniques of bandaging		3	1	2
	PC20.respond promptly and appropriately to an accident situation or medical emergency in real or simulated environments		4	1	3
	PC21.perform and organize loss minimization or rescue activity during an accident in real or simulated environments		3	1	2
	PC22.administer first aid to victims in case of a heart attack or cardiac arrest due to electric shock, before the arrival of emergency services in real or simulated cases		3	1	2
	PC23.demonstrate the artificial respiration and the CPR Process	-	3	1	2
	PC24.participate in emergency procedures		3	2	1
	PC25.complete a written accident/incident report or dictate a report to another person, and send report to person responsible		4	1	3
	PC26.demonstrate correct method to move injured people and others during an emergency		4	1	3
	Total		100	36	64
4.CSC/N1336 Work effectively with others	PC1.accurately receive information and instructions from the supervisor and fellow workers, getting clarification where required		10	3	7
	PC2.accurately pass on information to authorized persons who require it and within agreed timescale and confirm its receipt	100	10	3	7
	PC3.give information to others clearly, at a pace and in		10	3	7
	PC4.display helpful behavior by assisting others in performing tasks in a positive manner, where required and possible		10	3	7
	PC5.consult with and assist others to maximize effectiveness and efficiency in carrying out tasks		10	3	7
	PC6.display appropriate communication etiquette while working		10	3	7
	PC7.display active listening skills while interacting with others at work		10	3	7
	PC8.use appropriate tone, pitch and language to		10	3	7









Assessable Outcome		Total	tal ark Out Of	Marks Allocation	
	Assessment Criteria	Mark (400)		The ory	Skills Practi cal
	convey politeness, assertiveness, care and professionalism				
	PC9.demonstrate responsible and disciplined behaviors at the workplace		10	3	7
	PC10.escalate grievances and problems to appropriate authority as per procedure to resolve them and avoid conflict		10	3	7
	Total		100	30	70
	Grand Total	400	400	101	299
	Percentage Weightage:			27	75
	Minimum Pass% to qualify (aggregate):				70